

## SPECIFICATION

TITLE OF INVENTION

Method of analysis of carboxylic acid by mass spectrometry

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CROSS-REFERENCE TO RELATED APPLICATIONS

Not applicable

STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH OR  
DEVELOPMENT

Not applicable

## BACKGROUND OF THE INVENTION (Original)

This invention pertains to methods of quantitative analysis of carboxylic acids in a sample by isotope dilution mass spectrometry . The stable isotope labeled esters are used as internal standards. The sample may be a biological fluid, such as serum, urine etc., or an aqueous sample such as an environmental or an agricultural sample.

While various methods of analysis such as immunoassays and chromatographic analysis - LC (liquid chromatography), GC (gas chromatography), and TLC (thin layer chromatography) - have been reported for identification and determination of levels of carboxylic acids in analytical samples, the absolute and unequivocal identification and quantitative analysis of those compounds are combinations of chromatographic analysis and MS (mass spectrometry) such as GC-MS and LC-MS. The accuracy and precision of these methods are usually the highest when stable isotope analogs of the analytes are used as internal standards. The mass spectrometry method of analysis using stable isotope internal standards is commonly called isotope dilution mass spectrometry. This method takes advantage of the similar chemical and physical behaviors of analytes and their respective isotope labeled internal standards towards all phases of sample preparation and also towards instrument responses. It uses the mass differentiation between analytes and their respective internal standard in mass spectrometry for quantification. The requirement for this method of analysis is the availability of stable isotope labeled internal standards.

The commonly used stable isotope labeled internal standard of an analyte is a chemical compound that has the same chemical structure as that of the analyte except that one or more substituent atoms are stable isotopes. Four commonly used stable isotopes are deuterium, carbon-

<sup>13</sup>C, nitrogen-<sup>15</sup>N, and oxygen-<sup>18</sup>O. For every hydrogen atom that is replaced by a deuterium atom, the molecular weight of resulting chemical compound is increased by one mass unit. This is also true for replacing a carbon atom with a carbon-<sup>13</sup>C atom, or by replacing a nitrogen atom with a nitrogen-<sup>15</sup>N atom. In the case of replacing an oxygen atom with an oxygen-<sup>18</sup>O atom, the molecular increase is two mass units. Although the acceptable stable isotope labeled internal standard for isotope dilution mass spectrometry method is the one that is not contaminated with any of the unlabeled material, the ideal one should be the one with the highest isotopic purity and contains as many stable isotope atoms as possible. The ideal one, however, must not contain any labeled isotope that can be exchanged for the unlabeled isotope under particular sample preparation conditions.

These criteria of an ideal stable isotope labeled internal standard present a challenge for organic synthesis chemists who help the analytical chemists in the analysis. Most often the synthesis of stable isotope internal standards is not simply an isotope exchange reaction. Easily exchangeable atoms are usually avoided due to possible re-exchange during sample preparation steps. Organic chemists often have to carry out multi-step synthesis to make stable isotope labeled internal standards. Even though many stable isotope labeled reagents are commercially available, the choice of appropriate labeled reagent for chemical synthesis of stable isotope labeled internal standards is still very limited. The limited isotope labeled reagents and the multi-step synthesis contribute to the high cost of synthesis of stable isotope internal standards. Even if the analytical chemist who carries out the analysis can afford the cost of the synthesis, there is also a time factor that he or she has to consider before ordering the synthesis. Situations where organic chemists spent weeks and months on a synthesis project and came up with nothing at the end were common. This invention offers a solution for this problem.

The objective is a short and reliable method of preparing a stable isotope labeled internal standard that is suitable for the analysis of an analyte in question, but not the synthesis of the stable isotope labeled analyte. Within the context of the isotope dilution mass spectrometry method, both analyte and its internal standard have to have identical chemical structures, with the exception of the isotope atoms which provide the mass differentiation upon mass spectrometric analysis. Analytical chemists who use GC-MS for their analysis often “derivatize” the analyte and its stable isotope labeled analyte (used as internal standard) into chemical compounds that can easily pass through the GC column or else provide better instrumental responses. The analysis becomes the analysis of the “derivatized” analyte and the “derivatized” internal standard, but still provides comparably accurate results of concentrations of the analyte itself. Examples of these analyses are found in cited references. Using similar reasoning, one can synthesize a stable isotope derivative of the analyte by reacting it with a stable isotope labeled reagent. The resulting isotope labeled chemical compound can be used as internal standard in the analysis of the analyte, providing that the analyte in the analyzed sample will be converted to a chemical compound of identical structure as that of the internal standard using a non-labeled reagent. There are 3 requirements for the usefulness of this method :

1. The analyte in the sample must be **quantitatively** converted to the compound of identical structure (except the labeled atoms) as that of the added isotope labeled internal standard using a non-labeled reagent.
2. Absolutely no conversion of the isotope labeled internal standard to the non-labeled compound because the conversion of the analyte happens in the sample in the presence of the added isotope labeled internal standard.
3. The conversion of the analyte into the compound of identical structure as that of the added

isotope labeled internal standard has to be accomplished before any isolation method i.e. extraction, is performed.

The first two requirements relate to the chemistry of the analyte in question. The efficiency of a chosen chemical reaction depends on the type of reaction which, in turn, depends on the type of functional groups of the analyte. This invented method relates to the analysis of carboxylic acids whose chemistry focus on the reactivity of the carboxyl functional groups of the analyte.

Quantitative reactions of carboxylic acids in aqueous samples are :

1. Conversion to an ester using a chloroformate and an alcohol.
2. Conversion to an ester using an alkyl halide under alkaline conditions.

There are other reactions of carboxylic acids that are very efficient, but the above conversion reactions are very efficient in aqueous environment and can be performed at room temperature and in a relatively short reaction time. These are necessary and practical features for routine analysis of carboxylic acids in aqueous samples.

## BRIEF SUMMARY OF THE INVENTION (Original)

The current invention provides for a method of identification and quantification of carboxylic acid in a sample by isotope dilution mass spectrometry . The stable isotope labeled internal standard of said carboxylic acid is synthesized beforehand by reacting a sample containing said analyzed carboxylic acid with a labeled reagent. Following this step, said stable isotope labeled internal standard is then added to said sample containing said analyzed carboxylic acid. Said analyzed carboxylic acid is then converted to a non labeled analog of said labeled internal standard with identical chemical structure as said labeled internal standard except for the stable isotope atoms using a non-labeled reagent. Both said converted carboxylic acid and its corresponding stable isotope labeled internal standard are then extracted and analyzed by mass spectrometry. Said stable isotope labeled internal standard provided in the current invention are labeled carboxylic acid ester analogs of said analyzed carboxylic acid. There are 2 methods to quantitatively convert a carboxylic acid to a carboxylic acid ester under aqueous conditions. One method requires a chloroformate to activate the acid to form an intermediate activated ester which reacts with an added alcohol to form the desired carboxylic acid ester. The other method requires a strong alkaline condition for the carboxylic acid to react with an added alkyl halide to form the desired carboxylic acid ester.

In comparison with the traditional method of isotope dilution mass spectrometric analysis of more than one carboxylic acids, the invented method offers the following advantages:

1. The efficiency and simplicity of the above reactions makes possible the short, reliable, and quick synthesis of individual stable isotope labeled internal standards, whereas in the traditional method of analysis, stable isotope labeled internal standard of each carboxylic acid has to be independently synthesized.



2. It is possible to quickly and efficiently synthesize a library of stable isotope internal standards for the analysis of an entire library of carboxylic acids using these reactions and only one commercially available stable isotope labeled reagent.
3. Because the synthesis of stable isotope labeled internal standard in this invented method is usually a one-step synthesis, the entire process of synthesis and sample preparation can be performed in an automated fashion. The internal standard is prepared in one step, excess isotope reagent is then destroyed or removed, and the prepared internal standard can be added directly to the samples without purification. The non-labeled reagent is added and the sample is ready for extraction shortly thereafter.

These attractive features make the method suitable for high throughput analysis of carboxylic acids by isotope dilution mass spectrometry.

## DETAILED DESCRIPTION OF THE INVENTION (New, Original)

The current invention provides for a method of identification and quantification of carboxylic acid(s) in a sample by mass spectrometry . Said carboxylic acid(s) has the following formulas  $R_1\text{COOH}$  wherein  $R_1$  is alkyl, aryl, heteroatom containing cyclic or non-cyclic groups. The current method comprises, as an integral part of said analysis of said carboxylic acid(s), the following steps :

1. Synthesizing labeled carboxylic acid ester internal standard(s) by reacting an authentic sample of said carboxylic acid(s) with a stable isotope labeled reagent to form said carboxylic acid ester internal standard(s) of the general formulas  $R_1\text{COOR}_2$  , wherein  $R_2$  is a stable isotope labeled alkyl group. Said  $R_2$  stable isotope labeled alkyl group is selected from the group consisting of  $\text{CD}_3$  or  $\text{CD}_2\text{CD}_3$  or  $\text{CD}_2\text{C}_6\text{D}_5$  . Depending on the method mentioned above to convert a carboxylic acid to a carboxylic acid ester, said stable isotope labeled reagent is either a chloroformate and a labeled alcohol selected from the group consisting of labeled methanol and labeled ethanol, or a base and a labeled alkyl halide selected from the group consisting of labeled methyl iodide, labeled ethyl iodide, and labeled benzyl chloride.
2. A known amount of said stable isotope labeled ester internal standard(s) was then added to said sample containing said carboxylic acid(s) to be analyzed.
3. Said sample was then contacted with either a chloroformate such as isobutylchloroformate and a non-labeled alcohol selected from a group consisting of methanol and ethanol, or a strong base such as sodium hydroxide and an alkyl halide selected from a group consisting of methyl iodide, ethyl iodide, and benzyl chloride, to quantitatively convert said carboxylic acid(s) in said sample into said carboxylic acid

ester(s) of identical structure as that of said carboxylic acid ester internal standard(s) except for the stable isotope atoms.

4. Appropriate extraction methods were then used to isolate said ester(s) and their corresponding ester internal standard from said sample. Concentration of said ester(s) were determined and quantified by mass spectrometry and based on the ratio of said converted carboxylic acid ester(s) and said corresponding carboxylic acid ester internal standard.

Example :      Analysis of Ketoprofen in human plasma.

Step 1 : Preparation of Ketoprofen ethyl ester-d5.

A solution of 25 mg of ketoprofen in 0.5ml tetrahydrofuran was treated with 2 equivalents of ethanol-d5 and one equivalent dicyclohexyl carbodiimide. The resulting solution was stirred for 20 hours then was quenched with water. The aqueous phase was extracted with ethyl acetate and the combined organic phases were dried with magnesium sulfate. The filtered solution was concentrated and the residue was purified by column chromatography using silica gel as absorbant and hexane ethyl acetate mixture as eluant. The fractions containing clean ketoprofen ethyl ester-d5 were combined and concentrated to give 8mg product as a white solid. MS analysis gave MH<sup>+</sup> 288.

Step 2 : Preparation of working standard solutions and internal standard solution.

Working standard solutions of ketoprofen were prepared by weighing ketoprofen and diluting the stock solution to appropriate concentration as follows :

Solution A	0.1 ug/ml in ethyl acetate
B	0.2 ug/ml
C	0.5 ug/ml
D	2.0 ug/ml
E	5.0 ug/ml
F	15.0 ug/ml
G	20.0 ug/ml

Working quality control standard solutions of ketoprofen were prepared by independently weighing ketoprofen and diluting the stock solution to appropriate concentration as follows :

QC Solution J	0.3 ug/ml in ethyl acetate
K	6.0 ug/ml
L	14.0 ug/ml

Working internal standard solution of ketoprofen were prepared by weighing ketoprofen ethyl ester-d5 and diluting the stock solution to a working concentration of 10 ug/ml in ethyl acetate.

Step 3 : Preparation of calibration samples and quality control samples in human plasma.

Ketoprofen-free human plasma aliquots of 0.1ml were treated with 100ul of solution A to G to make calibration samples A to G.

Ketoprofen-free human plasma aliquots of 0.1ml were treated with 100ul of solution J to L to make quality control samples J to L.

Both calibration samples and quality control samples were then treated with 100ul of the internal standard working solution.

A human plasma aliquot of 0.1ml was treated with 100ul of the internal standard solution to make the “zero” sample.

Another human plasma aliquot of 0.1ml was not treated with 100ul of the internal standard solution to make the “blank” sample.

Step 4 : Ester formation and extraction.

To all prepared samples were added 100ul of a solution of water:ethanol:pyridine (60:32:8) followed by 10ul of ethyl chloroformate. The samples were mixed and left standing at room temperature for 15 minutes. Aqueous 1N hydrochloric acid, 0.5ml, was added to each sample and they were extracted with 0.5ml ethyl acetate. Each extract was separated and concentrated. The residue of each extract was reconstituted with 100ul of acetonitrile.

Step 5 : Analysis of reconstituted extracts by LC/MS/MS.

A total of 12 reconstituted extracts were loaded on a Perkin Elmer autosampler that was connected to a Perkin Elmer LC pump and a PE Sciex API 365 MS. Each extract was run through an Inersil column of 5um at a rate of 0.5ml/min of acetonitrile/water 50/50 mixture. The eluate was directly fed to the MS ion source. MS data were collected for 1.5min per injection.

MS analysis was performed in MRM mode.  $m/z$  283.0 >  $m/z$  209.0 was monitored for ketoprofen ethyl ester while  $m/z$  288.0 >  $m/z$  209.0 was monitored for ketoprofen ethyl ester-d5. Collected data were plotted against concentration using McQuan 1.5 software.

Results are tabulated as follows:

Ketoprofen

Internal Standard: is

Weighted ( $1/x^2$ )

Intercept = 0.030

Slope = 0.040

Correlation Coeff. = 0.996

Use Area

Filename	Filetype	Accuracy	Conc.	Calc. Conc.	Int. Ratio
Keto A	Standard	93.212	0.100	0.093	0.034
Keto B	Standard	108.585	0.200	0.217	0.039
Keto C	Standard	114.109	0.500	0.571	0.053
Keto D	Standard	95.505	2.000	1.910	0.107
Keto E	Standard	97.619	5.000	4.881	0.225

Keto F	Standard	94.386	15.000	14.158	0.596
Keto G	Standard	96.583	20.000	19.317	0.802
Keto J	QC	104.298	0.300	0.313	0.043
Keto K	QC	98.680	6.000	5.921	0.267
Keto L	QC	100.604	14.000	14.085	0.593